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Material Safety Data Sheet
According to 91 / 155 / EC
Product: Enamelled Copper Wire P155

1. Product Identification

Product Details:	Class F Polyurethane Enamelled Copper Wire
Trade Name:	Polysol 155
Article Number:	01-01-XX
Manufacturer:	Elektrisola Inc. USA 126 High Street Boscawen, New Hampshire 03303
Emergency Number:	603-796-2114 / 603-496-8632

Further Technical Information can be obtained from Elektrisola Product Research & Development Division.
Ph: 603-796-2114 Ext. 328 Fax: 603-796-2112

2. Composition / Data on Components

Hazardous Components

Chemical Name	Formula	Case No.	Composition (wt%)
Copper	CU	7440-50-8	90.60 - 96.69
Polyurethane Resin	(NHCOO)n	9009-54-5	3.31 - 9.40

3. Hazardous Identification

Hazardous Description:	Material is non-hazardous as shipped.
Route of Entry:	Inhalation, ingestion.
Information Concerning to Man & Environment:	When soldering, welding, hot staking, burning, wire brushing or melting. Potentially toxic fumes or dusts may be generated. Asthmatic disorders may be aggravated by exposure to excessive fumes.
Classification Systems:	The classification was made according to the latest editions of International substances lists, and expanded upon from company data and literature. NFPA / HMIS rating (scale 0-4) Health=2, Fire=1, Reactivity=0.

4. First Aid Measures

General Information:	For irregular breathing or respiratory arrest, provide artificial respiration.
After Inhalation:	For unconsciousness, place patient stably in side position for transportation.
After Skin Contact:	Generally does not cause skin irritation. Wash with soap & water if necessary.
After Eye Contact:	Rinse opened eyes for several minutes under running water.
After Swallowing:	Induce vomiting if conscious. Seek medical attention in all cases.

5. Fire Fighting Measures

Suitable Extinguishing Agents:	Dry powder, alcohol resistant foam, carbon dioxide.
For safety reasons unsuitable extinguishing agents:	Do not use water jet for copper powder fires.
Protective Equipment:	In case of brief exposure or low pollution, use respiratory filter device. In case of intensive or longer exposure, use respiratory protective device that is independent of circulating air.
Hazchem Code:	Not applicable.

6. Accidental Release Method

Person-related Safety Precautions:	Not required.
Measure for Environment Protection:	No possibility of leakage and spillage.

Measure for Cleaning / Collection:	Not applicable.	
7. Handling and Storage		
Information for Safe Handling:	Particular attention should be paid to the eventual bonding and the soldering processes. Some exhaust of fumes is expected under each processes.	
	When re-reeling from the spool, care should be taken such that the loose end from the spool does not fly out and cause laceration.	
	Onsite job safety assessment should be carried out to determine the safe way to handle reels or packages containing wire.	
Storage		
Requirements to be met by storerooms and receptacles:	No special requirements.	
Information about storage in one common storage facility:	Store in cool, dry, well-vented area. Stay away from storage area under direct sunlight.	
Further information about storage conditions:	None.	
Storage Class		
Class according to regulation on flammable liquids:	Not applicable.	
8. Exposure Controls and Personal Protection Gear		
Additional information about design of technical facilities:	No further data.	
Personal Protective Equipment		
General Hygienic Measures:	Keep away from food stuff and beverages. Wash hands at the end of work.	
Respiratory Protection:	Not normally needed at ambient temperature. Use NIOSH / OSHA certified respirator in confined spaces or if fumes, mist or dust develop from heating.	
Protection of hands:	Protective gloves recommended.	
Eye Protection:	Safety glasses recommended.	
9. Physical and Chemical Properties		
Form:	Solid.	
Color:	According to product specification.	
Odor:	No odor.	
Melting Point:	Cu 1083°C	
Boiling Point:	Cu 2324°C	
Cut-through Temperature:	>200°C (according to IEC 851.6.4 and NEMA MW 1000, 3.50.1.1)	
Ignition Danger:	Not self-igniting, and no explosion hazard.	
Specific Gravity (H2O = 1):	8.21 - 8.81	
Solubility in Water:	0 % (20°C)	
Solubility in reagents:	Copper is soluble in HNO ₃ , not H ₂ SO ₄ , and slightly soluble in HCl, NH ₄ Cl.	
10. Stability and Reactivity:		
Stability and Reactivity:	Stable.	
Hazardous Polymerization:	No dangerous polymerization known.	
Thermal Decomposition:	No decomposition if used according to product specifications.	
Hazardous Decomposition Products:	CO, CO ₂ and isocyanine fractions.	
Conditions to Avoid:	High temperature. At elevated temperature, enamel might burn and emit potentially toxic fumes.	
Materials to Avoid:	Concentrated acids and bases. Bare wire (copper) should not be in contact with acetylene gas. Copper contact with acetylene gas may produce copper acetylide which is shock sensitive. Finely divided copper in contact with finely divided bromates, chlorates, or iodates of barium, calcium, magnesium, potassium, sodium, or zinc will explode under heat, percussion and sometimes light friction. Copper reacts violently with chlorine, chlorine trifluoride, ethylene oxide, fluorine, hydrogen peroxide, hydrazine, munonitrate, hydrogen sulfide, and lead zinc.	
11. Toxicological Information		
Permissible exposure limits	OSHA PEEL	ACID TV
Copper (dust and mist)	8 hr., 1 mg / m ³	8 hr., 1 mg / m ³
Copper (fumes)	8 hr., 0.1 mg / m ³	8 hr., 0.2 mg / m ³

